

Holdfast®

104 Dual Bond Carpet Adhesive

DESCRIPTION

Holdfast 104 Adhesive is water-based carpet adhesive formulated to provide a tacky film that is strong enough to eliminate any movement in the carpet after the installation is completed.

It is suitable for both Double Bond and Direct Stick installations. The adhesive offers a good initial grab and has sufficient working time for smaller and larger installations.

It withstands normal wet cleaning practices and is suitable for use over underfloor heating installations.

FOR BONDING

Holdfast 104 Adhesive is designed to be used for bonding both slab dual bond underlay to the subfloor and the carpet to the slab underlay. It is suitable for adhering Hessian back, Tufted back, most backed woven carpets, woven polypropylene and jute sided latex foam laminated slab underlays.

SURFACE PREPARATION

To be in accordance with the relevant Australian Standards.

All surfaces to be bonded shall be absorbent, dry, smooth, sound and clean. Subfloors must also be free of wax, grease, paint, previously used adhesive, polish, PVC based membranes and hydrostatic pressure.

The minimum subfloor temperature before commencing surface preparation and adhesive application is 10°C. It is recommended that all highly absorbent concrete floors are to be primed with Holdfast Floor & Wall Primer prior to the application of adhesive.

Test all concrete substrate flooring for moisture content, according to the current Australian Standards prior to the installation of any floorcoverings.

Indentations and uneven concrete subfloors should be treated with the **Roberts / RLA** range of levelling compound and be in accordance with manufacturer's recommendations.

If the sub-floor exceeds the recommended RH & pH levels, sufficient remediation is required prior to the use of this adhesive.

All sub-floors should be in accordance with current Australian Standard installation practices.

COVERAGE

Approximately 2-3 square metres per litre depending upon the condition and absorbency of the substrate and the notched trowel.

- V2 2.4mm x 2.4mm x 2.4mm 'V' notched trowel for smooth & hessian backed carpets.
Coverage up to 3m²/litre
- V3 3.2mm x 1.6mm x 3.2mm 'V' notched trowel for textured & woven backed carpets.
Coverage up to 2m²/litre

APPLICATION

Apply the adhesive with the recommended notched trowel.

Allow adhesive to develop some initial tack – generally 5-10minutes at 20°C

A strong tack develops enabling carpet/underlay to be lowered in at temperatures in excess of 20°C.

The application, use and processing of our products is the responsibility of the user. Any technical or other advice, information or data provided by us, whether verbally, in writing or by way of trials or tests, is given without guarantee or warranty. Refer to Material Safety Data Sheets for information on Storage & Handling, Health and Safety, and Transport.

RLA POLYMERS PTY LTD

ACN 004 739 915

215 Colchester Road, Kilsyth, Victoria 3137 Australia

P.O. Box 147, Kilsyth, Victoria 3137 Australia

Telephone: (03) 9728 1644 • Facs/mile: (03) 9728 6009

E-mail: info@rlapolymers.com.au • Web: www.rlagroup.com.au



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In colder conditions, allow adhesive to remain open until initial tack and grab develop then lower in the carpet/underlay into the wet film of adhesive.

Check to ensure transfer of adhesive film to the carpet/underlay has occurred.

Roll the finished installation with a 25-35kg roller.

Complete the installation according to floorcovering manufacturer's instructions.

Do not allow heavy traffic for 24 hours

The adhesive should not be used in excessive cold or hot conditions i.e. below 8°C or above 30°C.

CLEAN UP

Clean tools immediately after use with warm soapy water. Dried adhesive may be cleaned off using R550 Latex/Acrylic Adhesive Remover applied to a damp cloth then rubbed gently over the dried adhesive or alternatively please use AFTEK Handy Wipes.

SHELF LIFE

12 -14 months in unopened containers stored out of direct sunlight.

STORAGE

Keep in well ventilated areas stored out of direct sunlight.

CONTAINER SIZES

15 litre plastic containers

SAFETY & HANDLING

A Safety Data Sheet is available on request.

FIRST AID

For advice contact a Poison Information Centre (Australia PH: 13 11 26 , New Zealand PH: 0800 764 766) or a doctor at once. If Swallowed do NOT induce vomiting , If inhaled , remove from contaminated area.

In case of accident or if you feel unwell contact a doctor or Poison information centre.

IF IN EYES Rinse carefully with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing. If eye irritation persists get medical advice/attention.

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Warranty Statement

RLA Polymers guarantees this product against manufacturing defects and guarantees it to be manufactured to our published specification.

We certify that when fully cured this product is suitable for use and will perform as described in our technical data sheet or other published materials.

RLA Polymers will replace product free of charge when purchased from any legally verifiable source, and where product is proven to have been stored, handled and installed according to instructions published on our packaging and within the stated shelf life. The installation of all materials must be carried out in accordance with the relevant Australian Standard and the Floorcovering Manufacturers instructions and the floorcoverings must have been subject to normal traffic conditions.

Warranty doesn't apply if damage, loss, failure to follow instructions or other circumstances are out of our control.

Sufficient time and access to investigate any complaint must be accorded to RLA Polymers.

The consumer is responsible for any expenses incurred in making a claim.

A claim form can be requested by:

Phone: 1800 242 931

Email: info@rlapolymers.com.au

Mail: 215 Colchester Road Kilsyth Victoria 3137 (attn Customer Service)

Australian Consumer Law

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law.

You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. The benefits under our warranty are in addition to other rights and remedies available to the consumer under the law in relation to the goods and services to which the warranty relates.

Disclaimer

All Statements and technical information contained herein are based on tests we believe to be reliable but the accuracy thereof is not guaranteed.

Users assume all risk and liability resulting from the use of the product and must confirm the suitability thereof by their own tests.

Conditions of Sale contain a limited warranty against manufacturing defects

Issued: December 2016

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