

## 95 Extra Tack Carpet Adhesive

Roberts 95 Extra Tack Carpet Adhesive is water-based and specifically formulated to provide a tacky film of adhesive that is strong enough to eliminate any movement in the carpet after the installation is completed. It is suitable for both Double Bond and Direct Stick installations. Roberts 95 Carpet Adhesive is designed to be used for bonding both slab underlay to the subfloor and the carpet to the slab underlay. It is suitable for adhering Action Bac, Hessian back, tufted back and most woven back carpets in both double bond and direct stick installations. It can also be used to bond dual bond underlay to concrete and timber floor.

**Note:** Not recommended to adhere fusion bonded carpets.

The adhesive offers a quick grab and a shorter working time for smaller installations because the adhesive tacks up more quickly and has excellent rebonding for hard to hold carpets.

### Surface Preparation

To be in accordance with the Australian Standard 2455.1:2007 "Textile floor covering - installation practice".

All surfaces to be bonded to should be dry, smooth, sound and clean. Subfloors should be free from wax, grease, paints, previously used adhesive, hydrostatic pressure, polishes, PVC based membranes, laitance

(being the dusty unstable topping of poorly or insufficiently cured concrete) and any other impurities or contaminants that may effect adhesion. The minimum subfloor temperature before commencing installation should be 10°C.

It is recommended that all absorbent cementitious subfloor surfaces be primed with Roberts 370 Floor & Wall Primer prior to the application of the adhesive. For other subfloor surfaces, please contact Roberts Australia.

All concrete substrate floors should be tested for moisture content, according to the above Australian Standard, prior to undertaking surface priming or installation of the floorcovering.

### Application

Roberts 95 Extra Tack Carpet Adhesive is to be applied using the following types of notched trowel.

1.6m x 1.6m x 1.6m 'V1' notched for underlay to subfloor.

2.4mm x 2.4mm x 2.4mm 'V2' notched (Roberts 10-353 Switch blade) for Hessian backed carpets. Coverage up to 3m<sup>2</sup>/litre.

3.2mm x 1.6mm x 3.2mm 'V3' notched (Roberts 10-354 Switch blade) for Action Bac, woven or highly textured backed carpets. Coverage up to 2m<sup>2</sup>/litre.

A strong tack develops rapidly enabling carpet/underlay to be lowered in almost immediately at temperatures in excess of 15°C. In colder conditions, allow adhesive to

remain open until tack and grab develop then lower in the carpet/underlay.

Check to ensure that the complete transfer of adhesive to the carpet/underlay has occurred. Roll the finished installation with a 25-35kg roller. Complete the installation according to floorcovering manufacturer's instructions.

Do not allow heavy traffic for 24 hours. All seams must be sealed using Roberts 5216 Carpet Seam Adhesive.

### Clean Up

Clean tools immediately after use with warm soapy water. Dried adhesive may be softened and lifted with Roberts 550 Acrylic/Latex Adhesive Remover. Roberts 550 is not recommended for removing adhesive from Vinyl carpet or painted surfaces.

Do not thin adhesive.

### Typical Properties

<i>Appearance</i>	Off White
<i>Base</i>	Latex
<i>Solids</i>	62% (approx)
<i>Viscosity</i>	Trowellable / Rollable
<i>Shelf Life</i>	Up to 1 year in a sealed container at 20°C.
<i>Freezability</i>	Avoid freezing
<i>Packaging</i>	15 litre

### Safety & Handling

Material Safety Data Sheet available upon request.

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The application, use and processing of our products is the responsibility of the user. Any technical or other advice, information or data provided by us, whether verbally, in writing or by way of trials or tests, is given without guarantee or warranty. Refer to Material Safety Data Sheets for information on Storage & Handling, Health and Safety, and Transport.

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