

# SPRAYGRIP

SPRAYABLE, SYNTHETIC RUBBER CONTACT ADHESIVE



## DESCRIPTION

**RLA SPRAYGRIP** is a synthetic rubber contact adhesive suitable for volume production of cabinet and joinery work using laminated plastics, plywood, Masonite, particleboard and steel

## FEATURES & BENEFITS

- Excellent spray characteristics
- High bond strength
- Heat resistant
- Colour range to identify applied areas
- Can be heat or solvent reactivated

## USES

- Cabinet and Joinery applications

## APPLICATION

- Surfaces to be bonded must be clean and dry, free of loose material and surface contaminants
- Specific solvent adhesive spray equipment is recommended for optimal results
- Spray adhesive evenly over both surfaces to be bonded ensuring full coverage
- When touch dry, position two surfaces together and apply pressure by hand, roller or nip roller.
- Typical equipment for spraying adhesive include:

### **a) Suction feed**

Binks Bullows No. 222 or 230 air gun, 086 material (fluid) nozzle, 67SA air cap. Atomising pressure 4 – 500 KPA (60-70 PSI)

### **b) Pressure Pot Feed**

Binks Bullows model 230 air gun, 446 material (fluid) nozzle 66 SDI air cap. A material feed pressure of approx. 60-100 KPA (9-15 PSI) and approx.. 420 KPA (60PSI) to 480 KPA (70PSI) atomising pressure give good results

- Alternate equipment based on the above specifications can be used for comparable results
- Use adhesive cleaner for cleanup of equipment

## DRY TIMES

- Tack Time: Approx. 2 hours

## CLEAN UP

- Clean excess adhesive, tools and general equipment with solvent adhesive cleaner

## SHELF LIFE/STORAGE

- 18 months when stored in original unopened packaging
- Best stored in a cool, dry well ventilated place

## CONTAINER SIZES

- 20litre containers

## PRECAUTIONS

- RLA Spraygrip contains flammable solvents. Use only in well ventilated areas away from heat sources, sparks and naked flames

## HEALTH & SAFETY

For information and advice on the safe handling, first aid, storage and disposal of chemical products, users must refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data

PRODUCT INFORMATION:	
<b>Appearance</b>	Neutral – Amber “syrupy” liquid Red – Red “syrupy” liquid
<b>Viscosity</b>	250 – 400 CPA 3/50/25
<b>Specific Gravity</b>	0.8
<b>Resistance</b>	Water and moderately to oils
<b>Temp Range</b>	Satisfactory to 105°C
<b>Solvent</b>	Petroleum spirit and ketone
<b>Flammability</b>	Flammable flash point below 0°C Class 3.1 UN 1133 PG11

**WARRANTY STATEMENT:**

RLA Polymers guarantees this product against manufacturing defects and guarantees it to be manufactured to our published specification.

We certify that this product is suitable for use when fully cured and will perform as described in our technical data sheet or other published materials.

RLA Polymers will replace the product free of charge when purchased from any legally verifiable source and where a product is proven to have been stored, handled, and install according to instructions published on our packaging and within the stated shelf life. The Installation of all materials must be carried out in accordance with relevant Australian Standards.

Warranty doesn't apply if damage, loss, failure to follow instructions, or other circumstances are out of our control.

Sufficient time and access to investigate any complaint must be accorded to RLA Polymers.

The consumer is responsible for any expenses incurred in making a claim.

A claim form can be requested by:

**PHONE:** 1800 242 931

**EMAIL:** [info@rlapolymers.com.au](mailto:info@rlapolymers.com.au)

**MAIL:** 215 Colchester Road Kilsyth Victoria 3137  
(Attention Customer Service)

**WEBSITE:** [www.rlapolymers.com.au](http://www.rlapolymers.com.au)

**AUSTRALIAN CONSUMER LAW:**

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality, and the failure does not amount to a major failure. The benefits under our warranty are in addition to other rights and remedies available to the consumer under the law in relation to the goods and services to which the warranty relates.

**DISCLAIMER:**

All statements and technical information contained herein are based on tests we believe to be reliable, but the accuracy thereof is not guaranteed.

Users assume all risk and liability resulting from the use of the product and must confirm the suitability thereof by their own tests. Conditions of Sale contain a limited warranty against manufacturing defects.

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